1250 Series

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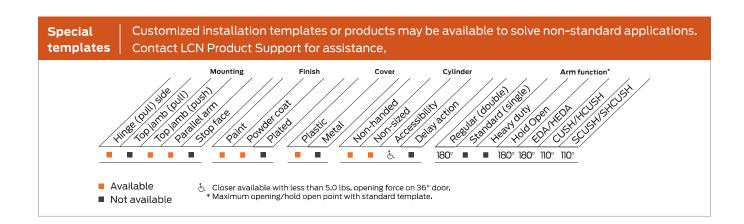


The 1250 Series cast aluminum closer is designed for low-frequency and low-abusive traffic areas. Combining dependable operation, low maintenance and a stylish look this closer is ideal for aluminum storefronts and interior offices.

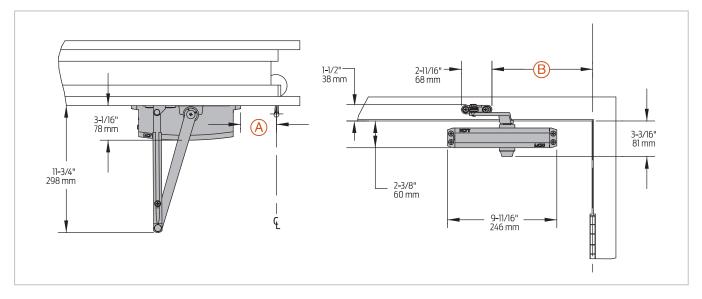
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 Hour Salt Spray, Meets BAA - Buy American Act			
Body construction	 Cast aluminum body Full complement bearing 13/8" diameter piston 5/8" diameter single heat treated pinion journal 			
Fluid	All weather fluid			
Handing	Non-handed			
Templating	Peel-n-Stick templates - ³ / ₄ " x 9 ¹ / ₁₆ " mounting hole pattern			
Size	Adjustable spring size 1-5			
Warranty	15 years			

Cover	Slim line cover, optional					
Fasteners	Universal screw pack (UNIV)					
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)					
Arms	Tripack includes regular, top jamb, and parallel arm (RWPA)					
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary Bronze 691 Light Bronze 693 Black 695 Dark Bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only 					



Hinge (pull) side mounting

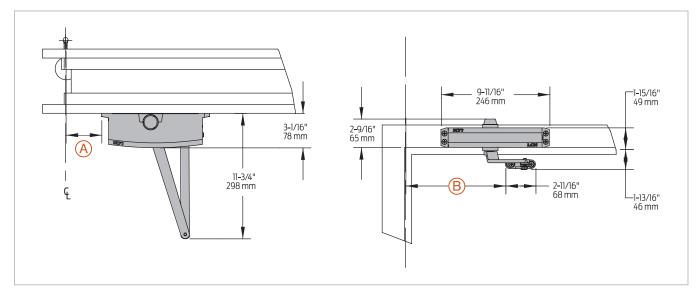


Butt hinges	Should not exceed	Should not exceed 5" (127 mm) in width			
Auxiliary stop	Recommended at	Recommended at hold open point or where a door cannot swing 180°			
Reveal	Should not exceed	Should not exceed ³ / ₄ " (19 mm) for regular arm or ½" (13 mm) for Hold Open Arm (H)			
Top rail	Less than 2 ³/8" (6	Less than 2 ³ / ₈ " (60 mm) requires plate, 1250-18			
Clearance	3 ½16" (78mm) beł	3 ½ (78mm) behind door required for installation			
		A = $6^{11/16}$ " (170mm) B = $12^{7/16}$ " (316 mm)			
	101° to 120°:	A = $5^{11/16}$ " (144mm) B = $11^{7/16}$ " (291 mm)			
	or 121°* to 180°:	A = $3\frac{1}{16}$ " (78 mm) B = $8\frac{15}{16}$ " (227 mm)			

Note: Hold open points up to maximum opening with Hold Open Arm, \ast Frame and trim permitting,

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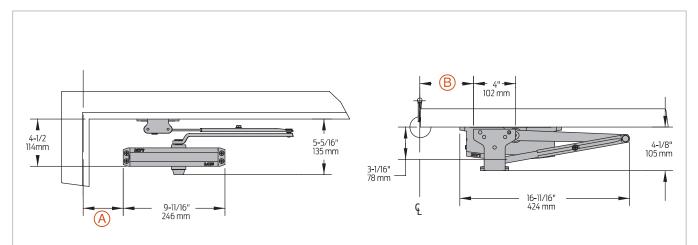
Top jamb (push side) mounting



Butt hinges	Should not exceed 5" (127 mm) in width					
Auxiliary stop	Recommended at hold open point or where a door cannot swing 180°					
Reveal	Arm type Regular Arm		Maximum reveal	Opening		
			0" to 5"	180°		
	Long Arm		4" to 8"	165°		
	Hold Open Arm		0" to 2 ³ / ₄ "	180°		
	Hold Open Long Arm		2" to 6 1/2"	1800		
Top rail	Requires $1^{3}/4$ " (44 mm) minimum. $2^{1}/2$ " (64 mm) minimum with closer on plate, 1250-18					
Head frame	Less than $1^{3}/4^{\circ}$ (44 mm) requires plate, 1250-18. For flush ceiling condition with 2" (51 mm) head frame, use plate, 1250-18. (Plate requires $1^{3}/6^{\circ}$ (35 mm) minimum.)					
Maximum opening	100°:	A = 7 ³ / ₁₆ " (183 mm) B = 12 ¹⁵ / ₁₆ " (329 mm)				
	101º to 120º:	A= 5 ¹¹ / ₁₆ " (144 mm) B = 11 ⁷ / ₁₆ " (291 mm)				
	or *121° to 180°	P: $A = 3^{1}/_{16}$ " (78 r $B = 8^{15}/_{16}$ " (22	•			

Note: Hold open points up to maximum opening with Hold Open Arm. \ast Frame and trim permitting.

Parallel arm (push side) mounting



The 'A' dimension refers to the edge of the closer body to the center line of pivot or hinge.

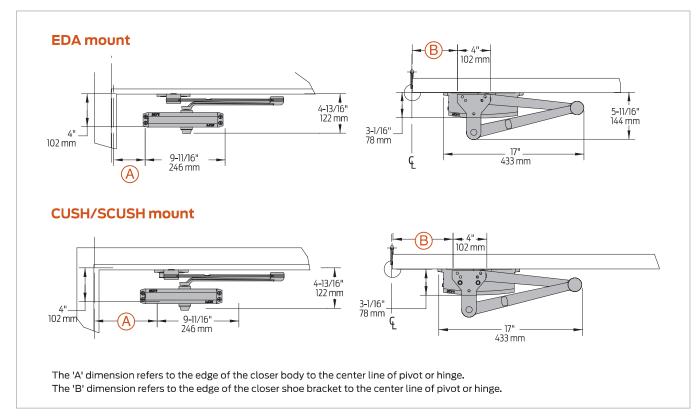
The 'B' dimension refers to the edge of the closer shoe bracket to the center line of pivot or hinge.

Butt hinges	Should not exceed 5" (127 mm) in width					
Auxiliary stop	Recommended at	Recommended at hold open point, where a door cannot swing 180°, or where Cush-n-Stop Arm is not used				
Top rail	Less than 4 1/2" (11	Less than 4 ½" (114 mm) measured from the stop requires plate, 1250-18PA				
Clearance	1250-62PA shoe p	1250-62PA shoe projects 41/8" (105 mm) from door face				
Stop width	Minimum 1" (25 m	Minimum 1" (25 mm)				
Blade stop	Clearance, requires ½" (13 mm) blade stop spacer, 1250-61					
Auxiliary shoe	1250-62A allows installation of regular arm with overhead holder/stop					
Maximum opening	Regular or Hold O	pen Arm can be templated to				
	100°:	A = 7 ⁵ / ₁₆ " (186 mm)				
		B = 8.5/8" (219 mm)				
	or 101° to 130°:	A= 5 13/16" (148 mm)				
		$B = 7 \frac{1}{8}$ " (181 mm)				
	or *131° to 180°:	A= 3 ¹³ / ₁₆ " (97 mm)				
		$B = 5 \frac{1}{8}$ " (130 mm)				

Note: Hold open points up to maximum opening with Hold Open Arm. 1250 Parallel arm closer includes 1250-201 fifth hole spacer to support PA shoe. * Frame and trim permitting.

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EDA and Cush-n-Stop mounting



Clearance	1250-62EDA or CUSH shoe projects 5 $^{11}/_{16}$ "	1250-62EDA or CUSH shoe projects 5 $^{11}/_{16} \rm{''}$ (144mm) from door face						
Head frame	Flush or rabbeted requires CUSH flush par	Flush or rabbeted requires CUSH flush panel adapter, 1250-419						
EDA or CUSH Arm	Requires soffit shoe support, 1250-30 for t	Requires soffit shoe support, 1250-30 for fifth screw anchorage where reveal is less than 2 3/4" (70mm)						
SCUSH	Dead stop points are approximately 5° mo	ore than templated stop point.						
Maximum opening	EDA template allows 180°. Hold open poir up to maximum opening	cUSH arms can be templated for maximum opening/ hold open point at 85°						
	100°: A = 7 ⁵ / ₁₆ " (186mm) B = 9" (229 mm)	85°: A = 8 ¹³ / ₁₆ " (224 mm) B = 10 ¹ / ₂ " (267 mm)						
	or 130°: $A = 5 \frac{13}{16}$ " (148 mm) $B = 7 \frac{1}{2}$ " (191 mm)	90°: A = 8 ½/16" (205 mm) B = 9 ¾/4" (248 mm)						
	or 180°: $A = 3 \frac{13}{16}$ " (97 mm) $B = 5 \frac{1}{2}$ " (140 mm)	100°: A = 6 ¹¹ / ₁₆ " (170 mm) B = 8 ³ / ₈ " (213 mm)						
		105°: A = 6 ½/16" (154 mm) B = 7 ¾/4" (197 mm)						
		110°: A = 5 ⁷ /16" (138 mm) B = 7 ¹ /8" (181 mm)						

Note: 1250 closers ordered with EDA, CUSH or SCUSH arms include 1250-201 fifth hole spacer to support the shoe

Introduction

Accessories

Cylinders



1250-3071 Cast aluminum cylinder assembly (CYL)

- Non-handed
- Standard

Covers



1250-72 Slim line plastic cover (SLIMPC)

- Non-handed
- Optional

Installation accessories



1250-18 Plate

- Required for hinge side mount where top rail is less than 2 3/8" (60mm)
- Required for top jamb mounting where head frame is less than 1 3/4" (44 mm) or flush ceiling condition exists
- Requires minimum 1 ½" (38 mm) minimum top rail or 1 ½"
 (32 mm) head frame



1250-18PA

Plate

- Required for parallel arm mounting where top rail is less than 4 ½" (114mm), measured from the stop
- Requires 1³/₄" (44 mm) minimum top rail



1250-30 CUSH shoe support

 Provide anchorage for fifth screw used with CUSH arms where reveal is less than 2 ³/₄" (70mm)



1250-61 Blade stop spacer

 Lowers parallel arm shoe to clear 1/2" (13 mm) blade stop



1250-62A Auxiliary shoe

Requires a top rail of 7 1/8"
 (181mm). Optional shoe
 replaces -62PA for parallel arm mounting of regular arm with overhead holder/stop



1250-419

PA flush panel adapter

 Provides horizontal mounting surface for PA, EDA or CUSH shoe on single rabbeted or flush frame



1250-62PA PA shoe

 Required for parallel arm mounting

Accessories

Arms



1250-3077 Regular Arm with Parallel Arm Bracket (RWPA)

- Non-handed
- Mounts hinge side or top jamb
- Parallel Arm includes PA shoe, 1250-62PA required for parallel arm mounting



1250-3077L Long Arm (LONG)

- Non-handed
- Includes long rod and shoe, 1250-79LR for top jamb mount with deep reveals
- Optional



1250-3077EDA Extra Duty Arm (EDA)

- Non-handed
- Features solid forged steel main and forearm for potentially abusive installations
- Optional



1250-3049EDA **Hold Open Extra Duty** Arm (HEDA)

- Handed
- Provides hold open function adjustable at shoe
- Optional



1250-3049 Hold Open Arm with Parallel Arm Bracket (HWPA)

- Non-handed
- Mounts hinge side, top jamb or parallel arm (62PA required)
- Hold open adjustable at shoe
- Optional



1250-3049L Hold Open Long Arm (HLONG)

- Non-handed
- Includes long head and tube, 1250-3048L for top jamb mount with deep reveals
- Optional



1250-3077CNS Cush-n-Stop Arm (CUSH)

- Non-handed
- Features solid forged steel main arm and forearm with stop in soffit shoe
- Optional



1250-3049CNS Hold Open Cush-n-Stop Arm (HCUSH)

- Non-handed
- Provides hold-open function with templated stop/hold open points
- Handle controls hold open function
- Optional



1250-3077SCNS Spring Cush-n-Stop Arm (SCUSH)

- Non-handed
- For abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



Spring Hold Open Cush-n-Stop Arm (SHCUSH)

- Non-handed
- For abusive applications features solid forged steel spring loaded stop in the soffit shoe
- Handle controls hold open function



1250-3049SCNS

- main arm and forearm with

Ordering information

How-to-order 1250 Series closers

1. Select finish

□ Standard powder coat _____ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), Brass (696).

Closer will be shipped with:

- Standard cylinder
- Tripack arm (RWPA)
- Universal screw pack (unless options listed below are selected)

Closer options

Cover

☐ Slim line plastic cover (SLIMPC)

Finish

- ☐ Custom Powder Coat (RAL)
- ☐ SRI primer (for use with powder coat finishes only)

Arm

- ☐ Regular Arm with 62A Auxiliary Shoe (RW62A)
- ☐ Long Arm (LONG)
- ☐ Regular with 62A Auxiliary Shoe (RW62A)
- ☐ Hold Open with Parallel Arm Bracket (HWPA)
- ☐ Hold Open Long Arm (HLONG)
- ☐ Extra Duty Arm (EDA)
- ☐ Hold Open Extra Duty Arm (HEDA)
- ☐ Cush-n-Stop Arm (CUSH)
- ☐ Hold Open Cush-n-Stop Arm (HCUSH)
- ☐ Spring Cush-n-Stop Arm (SCUSH)
- ☐ Spring Hold Open Cush-n-Stop Arm (SHCUSH)

Optional screw packs

- □ Torx Machine Screws (TORX)
- ☐ Through Bolt¹ and Torx Machine Screw (TBTRX)

Installation accessories

- ☐ Plate, 1250-18
- ☐ Plate, 1250-18PA
- ☐ CUSH Shoe Support, 1250-30
- ☐ Blade Stop Spacer, 1250-61
- ☐ Auxiliary Shoe, 1250-62A
- □ PA Flush Panel Adapter, 1250-419

Special template

□ ST-____

Meets Buy American Act

□ BAA

1. Specify door thickness if other than 1 $^3/_4$ ".

Table of sizes

- Select closer based on width of door.
- The spring power of a 1250 cylinder is field adjustable from size 1 through size 5 and is shipped adjusted to size 3.

Exterior (and vestibule) door width



Interior door width

		4" mm	_	4" 4mm	_	8" 5mm		.8" 9mm	_	4" 2mm
12	50*	size	2	size	3	size	4	size	5	
12	30	Minimum door widt								

Indicates recommended range of door width for closer size.
* Adjustable Size 1 thru 5.

Reduced opening force 1250 Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

a .	Door width	36"	42"	48"
	8.5* lbs.	1250	1250	1250
J	5.0* lbs.	1250	1250	1250

^{*} Maximum opening force.